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jigs and fixtures are the devices which help in increasing the rate of identical parts and reducing the human efforts required for producing these parts, It has already been emphasized earlier that a centre lathe is a suitable machine tool for producing individual parts of different shapes and sizes, but for producing similar articles in great number its use will not be economical.

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Both the jigs and the fixtures are used to

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reduce the nonproductive time of any mass production process. The principle of location or the 3-2-1 principle, CAD tools (like ProE), and FEA tools (like ANSYS) are used for the design of the jigs as well the fixtures.

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A fixture differs from a jig in that when a fixture is used, the tool must move relative to the workpiece; a jig moves the piece while the tool remains stationary. Purpose. A fixture's primary purpose is to create a secure mounting point for a workpiece, allowing for



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